

Date: Tuesday, 8/21/2007 3:44:09 PM  
 User: Kim Johnston

## Process Sheet

Customer	CU-DAR001 Dart Helicopters Services	Drawing Name	: GASKET
Job Number	34200		
Estimate Number	12791		
P.O. Number	N/A	Part Number	: D35661
This Issue	8/21/2007	S.O. No.	: P/A
Prsht Rev.	NC	Drawing Number	: D3566 REV B
First Issue	N/A	Project Number	: N/A
Previous Run	33805	Drawing Revision	: B
Written By		Material	: N/A
Checked & Approved By		Due Date	: 8/31/2007
Comment	Est Rev:A New Issue 07-03-08 ec	Qty:	20
	Est Rev:B Added Drain Holes 07-07-09 JLM	Um:	Each

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	MNEO60S063	NEOPRENE SHEET 0.063
	Comment: Qty.: 0.9566 sf(s)/Unit Total : 19.1310 sf(s) NEOPRENE SHEET 0.063	B# M105113
2.0	WATER JET	FLOW WATER JET
	Comment: FLOW WATER JET 1-Cut as per Dwg D3566 Dwg Rev: B Prog Rev: B	PTO
	2-Deburr if necessary	65AD 02/08/26 20
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
	Comment: INSPECT PARTS AS THEY COME OFF MACHINE	SPD 07/08/26 20
4.0	QC8	SECOND CHECK
	Comment: SECOND CHECK	EP 07/08/27 20 counter X20
5.0	PACKAGING 1	PACKAGING RESOURCE #1
	Comment: PACKAGING RESOURCE #1 Identify and Stock Location: _____	EJ 07/08/27 20

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: D3566-1 PAR #: N/A Fault Category: Prod/Fab. Ass <sup>met & small</sup> NCR: Yes  No DQA:  Date: 07/08/28  
 QA: N/C Closed:  Date: 07/08/28

NCR: 34200		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
07/08/28	2.0	Scrap 2 parts, waterjet was cutting too fast, So parts were not correct	/ QSI012	Scrap, destroy, replace reduce speed on waterjet	SSM 07/08/28	Er 07/08/07	/ QSI012	Er 07/08/28

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GASKET

Job Number: 34200

Part Number: D35661

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

20708128

Job Completion



u 090927

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

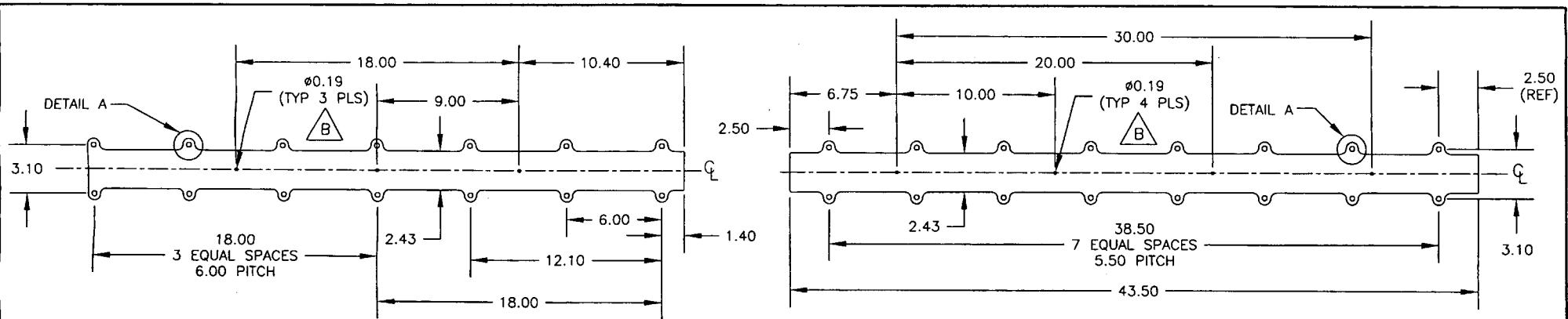
DART AEROSPACE LTD	Work Order:	34200
Description: Gasket	Part Number:	D3566-1
Inspection Dwg: D3566 Rev: B		Page 1 of 1

## FIRST ARTICLE INSPECTION CHECKLIST

## X First Article      Prototype

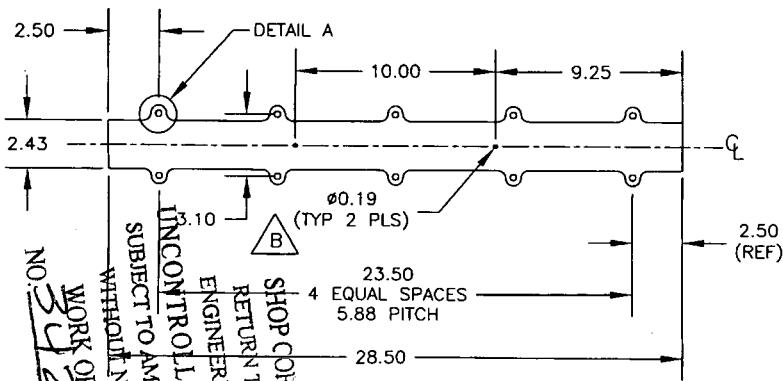
Measured by:	SAD	Audited by:	EP	Prototype Approval:	N/A
Date:	07/08/26	Date:	07/08/27	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	07.03.14	New Issue	KJ/JLM	
B	07.07.18	Dimensions updated per Dwg Rev. B	KJ/JLM	Z

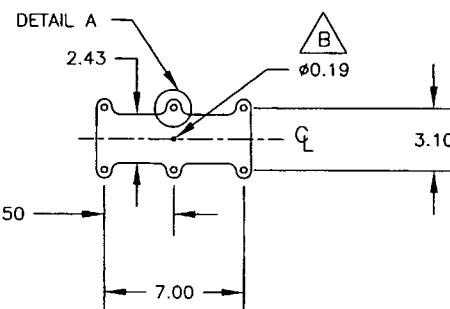


D3566-1 GASKET

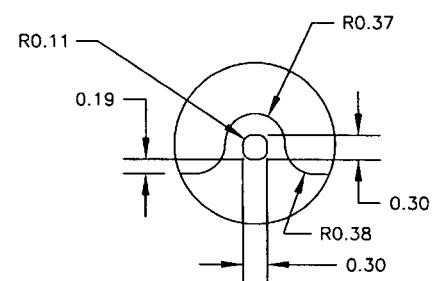
D3566-5 GASKET



D3566-7 GASKET



D3566-13 GASKET



DETAIL A  
SCALE 1:2

RELEASED  
07.06.28

D3566-1/-3/-5/-7/-13 GASKET

- 1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60 DUROMETER (REF. DART SPEC. M-NE060-S.063)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) PART IS SYMMETRICAL ABOUT CENTERLINE

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DART AEROSPACE LTD.

B	07.04.17	ADD DRAIN HOLES
A	06.12.18	NEW ISSUE
DESIGN	DRAWN BY	DART
P4	P4	DART AEROSPACE LTD. HAWKSBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO.
H	H	D3566
DATE	TITLE	REV. B SHEET 1 OF 1
07.04.17	GASKET	SCALE